

ID 119988

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Page 1

1:11 AM

D350-636-013

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Item Name:

Skidtube LH Air Cruiser / Apical Tri-Bag Compat.

Start Date: 6/02/14

Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/06/14

Req'd Qty: 1.00

1

Customer:

Reference:

REF PAR 4435

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2750-043

G

230

0.00

230

HandFinishing

HandFinish

Memo

0.00

Hand Finishing

PULL FROM STK:

D350-636-013

B1048270

B105846

B95530

REWORK PER ATTACHED EMAIL

8 X NAS1611-005 B

8 X NAS1611-010 B

RTU 04/15 M 125540

240

0.00

240

QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

SM
4/7/13PLM 14 06 24
ID

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Item ID: D350-636-013 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube LH Air Cruiser / Apical Tri-Bag Compat.
 Start Date: 6/02/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 6/06/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference: NCR

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
250	Pick Kit	0.00							
250						DAS			
Packaging	Memo	0.00				06			
Packaging	ENSURE ORIGINAL KIT IS IN BOX					9-89			
260	QC4- 100% Inspect kits for completeness	0.00							
260									
QC	Memo	0.00							
Quality Control									
270	Packaging	0.00							
270									
Packaging	Memo	0.00							
Packaging	REPACKAGE USING ORIGINAL B/N Package as per PPP D350-636-013								

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Item ID: D350-636-013

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Skidtube LH Air Cruiser / Apical Tri-Bag Compat.

Start Date: 6/02/14

Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/06/14

Req'd Qty: 1.00

1

Customer:

Reference: NCR

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

280

QC21- Final Inspection - Work Order Release

0.00

280

QC

Memo

0.00

Quality Control

MCS 1407W

MF 14-7-04



Picklist Print

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Parent Item: D350-636-013

D350-636-013

Parent Item Name: Skidtube LH Air Cruiser / Apical Tri-Bag Compat.

Start Date: 6/02/14

Required Date: 6/06/14

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:H02.09.25Rearranged procedure steps KJ
IPP rev I 06.03.30 Per rev. D dwg EC IPP REV:K
AS PER REV F JLM 13-08-22 VERIFIED BY :DD
IPP Rev:J 07-07-28 Added SS Wearplates(Rev E) JLM Verified By:EC
IPP Rev:K 08-09-23 revF as per dwg DD verified by:ec IPP Rev:L
10.06.22 revise seq110 DD verf:EC IPP Rev:M 10.10.01 as
per IIN revH DD verf:EC IPP REV:N 13.08.27 PER ECN13-
594 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
NAS1611-005		Purchased	No			230	Each	171.0000	8	8			

NAS1611-005

O-RING

Location	Loc Qty	Loc Code
FP001	171	
m126974	96	
m129198	75	

NAS1611-010

Purchased

No

230

Each

187.0000

8

8

NAS1611-010

O-RING

Location	Loc Qty	Loc Code
FP001	187	
m126988	3	
m127813	4	
m128375	72	
m128388	8	
m129198	100	

129405

24 PLM 14-06-24

Linda Lacelle

From: Patrick Smith
Sent: May-29-14 1:29 PM
To: Linda Lacelle; Mike Petsche
Cc: Nigel Forbes; Eric Downing; Nancy MacLeod; David Shepherd
Subject: RE: 350 skids and 206 skids

Linda,

I spoke with David and he would allow us to use a RTV product to bond the Plugs into the Skidtube.

The existing Plugs would require:

- 1) Removal from the Skidtube
- 2) Removal of the current O-Ring
- 3) Cleaning with Alcohol
- 4) Installation of NEW O-Ring
- 5) Generous coating of the RTV
- 6) Insertion of plug into the Spacer
- 7) Clean up of exterior of Skidtube.

Pat

From: Linda Lacelle
Sent: May-29-14 10:21 AM
To: Mike Petsche
Cc: Nigel Forbes; Patrick Smith; Eric Downing; Nancy MacLeod
Subject: 350 skids and 206 skids
Importance: High

I heard yesterday that plugs were falling out. Today we were told that we cannot ship any 350 skids. We have an order to ship today, has there been a solution found to fix this problem? Can we not just sikaflex them in or something? We need to let the customer know if his order is shipping or not...

Thx

Linda